IFS is proud to offer our complete RAL collection in high quality powder coatings. IFS RAL Collection powders can be used on a vast array of products for both interior and exterior applications. In addition to great powder coatings, you will also benefit from:

- Quick turnaround
- Flexible batch sizes
- Great pricing
- First class service

**IFS Standard Polyester Powders**

184 RAL shades are stocked in standard polyester technology. Each of these professional RAL shades can be “altered” to include any of the following effects:

- Sparkle metallic
- Anti-skid
- River texture
- Mini texture
- Silver vein
- OGF
- Semi gloss

**IFS RAL Super Durable Powders**

All of the RAL shades can also be made in Super Durable technology, perfect for exterior applications. 31 of the most popular RAL shades are as available as Super Durable. On this card, Standard Polyester IFS codes begin with PLSF and Super Durable IFS codes begin with SLSF. The IFS Super Durable range with meet the ASTM 3360 performance criteria when applied over properly pre-treated aluminum and offers excellent exterior durability and 5000 hrs. salt spray. IFS Super Durable powders also provide very good hardness and chemical resistance.

**IFS Custom Color Matching**

Don’t forget, if the RAL shades shown here aren’t quite right, there are thousands of other IFS colors and effects available. We are color experts and will also custom color match to create the exact shade that you need. Talk to us for more details.

**Make any RAL shade your own with IFS Altered RALs**

See any RAL shade and add the following effects to them:

- Sparkle metallic
- Anti-skid
- River texture
- Mini texture
- Silver vein
- OGF

Altered RAL sample panels are available from your local representative or call 866.437.2864 to request them.

**IFS Coatings RAL Collection**

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Gainesville, TX 76240
P: 940 668 1062
www.ifscoatings.com

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IFS Standard Polyester Powders
184 RAL shades are stocked in standard polyester technology. Each of these professional RAL shades can be "altered" to include any of the following effects:

- Sparkle metallic
- Anti-skid
- River texture
- Mini texture
- Silver vein
- OGF
- Semi gloss

IFS RAL Super Durable Powders
All of the RAL shades can also be made in Super Durable technology, perfect for exterior applications. 31 of the most popular RAL shades are also available as Super Durables. On this card, Standard Polyester IFS codes begin with PLSF and Super Durable IFS codes begin with SLSF.

The IFS Super Durable range aims to meet the AAMA 2604 performance criteria when applied over properly pre-treated aluminum and offers excellent exterior durability and 5000 hrs. salt spray. IFS Super Durable powders also provide very good hardness and chemical resistance.

IFS Custom Color Matching
Don’t forget, if the RAL shades shown here aren’t quite right, there are thousands of other IFS colors and effects available. We are color experts and will also custom color match to create the exact shade that you need. Talk to us for more details.
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Standard polyester IFS codes begin with PLSF. Super Durable IFS codes begin with SLSF.
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Standard polyester IFS codes begin with PLSF. Super Durable IFS codes begin with SLSF.
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Standard polyester IFS codes begin with PLSF. Super Durable IFS codes begin with SLSF.
IFS is proud to offer our complete RAL collection in high quality powder coatings. IFS RAL Collection powders can be used on a vast array of products for both interior and exterior applications. In addition to great powder coatings, you will also benefit from:

- Quick turnaround
- Flexible batch sizes
- Great pricing
- First class service

IFS Standard Polyester Powders

184 RAL shades are stocked in standard polyester technology. Each of these professional RAL shades can be “altered” to include any of the following effects:

- Sparkle metallic
- Anti-skid
- River texture
- Mini texture
- Silver vein
- OGF
- Semi gloss

IFS RAL Super Durable Powders

All of the RAL shades can also be made in Super Durable technology, perfect for exterior applications. 31 of the most popular RAL shades are also available as Super Durable. On this card, Standard Polyester IFS codes begin with PLSF and Super Durable IFS codes begin with SLSF.

The IFS Super Durable range with meet the AMMA 3650 performance criteria when applied over properly pre-treated aluminum and offers excellent exterior durability and 3500 hrs. salt spray. IFS Super Durable powders also provide very good hardness and chemical resistance.

IFS Custom Color Matching

Don’t forget, if the RAL shades shown here aren’t quite right, there are thousands of other IFS colors and effects available. We are color experts and will also custom color match to create the exact shade that you need. Talk to us for more details.

Make any RAL shade your own with IFS Altered RALs

Take any RAL shade and add the following effects to them:

- Sparkle metallic  
- Anti-skid  
- River texture  
- Mini texture

IFSL Custom Color Matching

Don’t forget, if the RAL shades shown here aren’t quite right, there are thousands of other IFS colors and effects available. We are color experts and will also custom color match to create the exact shade that you need. Talk to us for more details.

Colors are a digital representation only and are not a true reflection of the actual powder coated surface. In addition screens are not calibrated, so colors appear differently. DO NOT choose a color based on an online representation. Ask for a free sample panel.